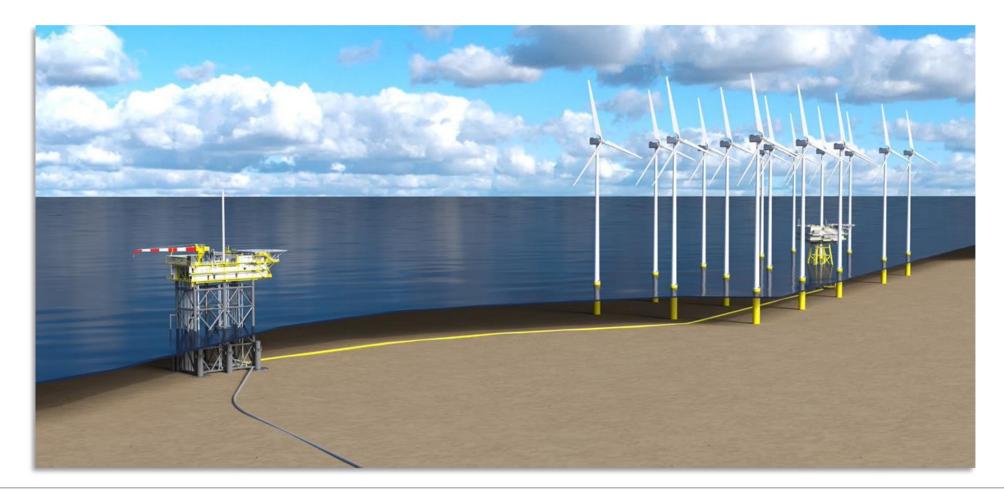


# N05A: Autonomous Production Location

A journey to a new way of operating

# N05A: New way of operating

- Vision: A no-emissions autonomous production platform to continue and optimize production while upsets occur.
- Goal: Decrease lifetime cost and maximize production without harm to the environment

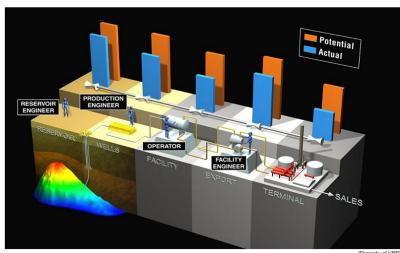


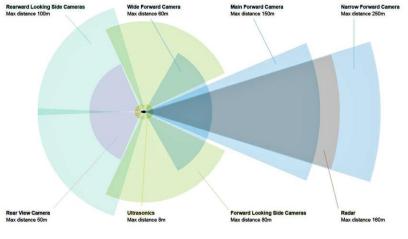
# **Philosophy: Combining Novel but Proven Technologies**



**Automated Process Control loop** 

**Automated Safety systems** 



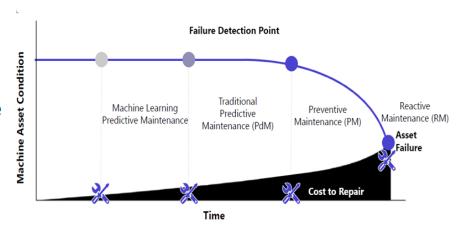


Tesla's radars

**Automated Guidance of Production Optimization** 

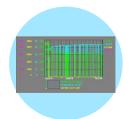
**Automated and simplified maintenance** 

**Simplified logistics** 



## And the time is now









Digitalisation

Start

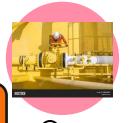
Past

Current

Future

Excel monitoring and analysis solution
Basic RT monitoring system

Data storage in separate databases Advanced RT monitoring System RT (Physics basedl) Models Integrated Databases BI reporting Self Learning Algorithms LLM's Faster decision loops



Start

Human locally operated

platforms

Automation



Past

Human operator Automated P&ID controller



Current

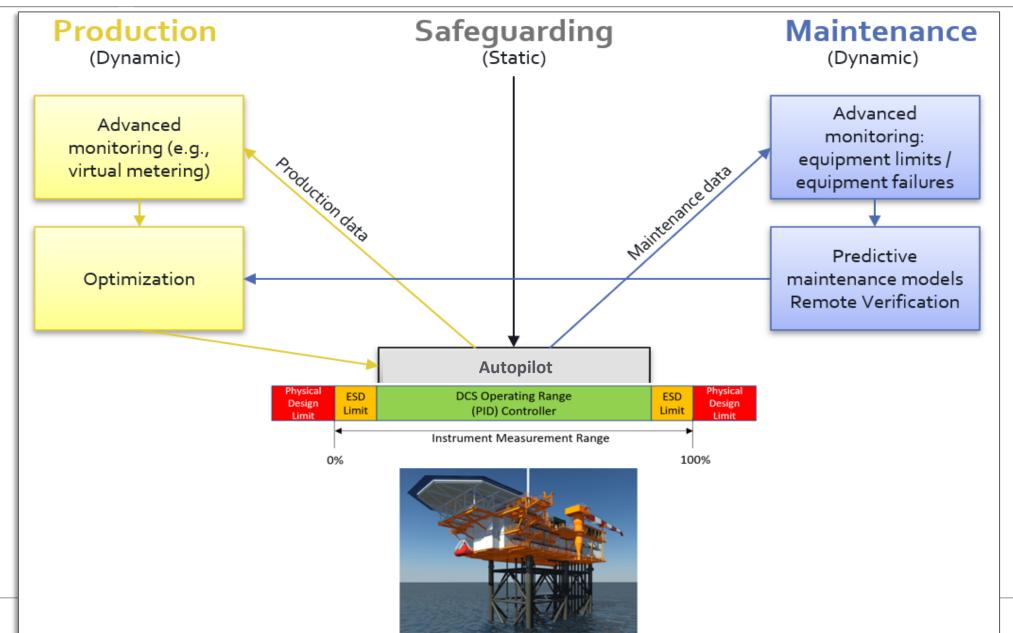
Remote Control Equipment controlled Advanced Process Control Smart Systems (Camera's)



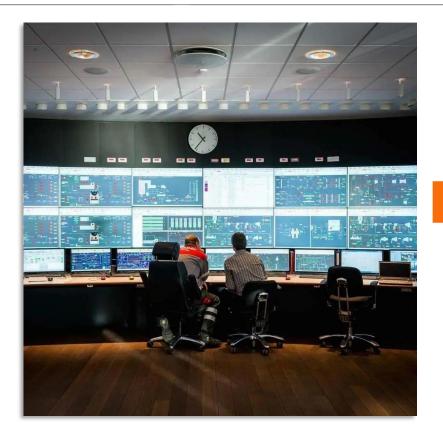
Future

Robotics Self Learning Algorithms Autonomous Control

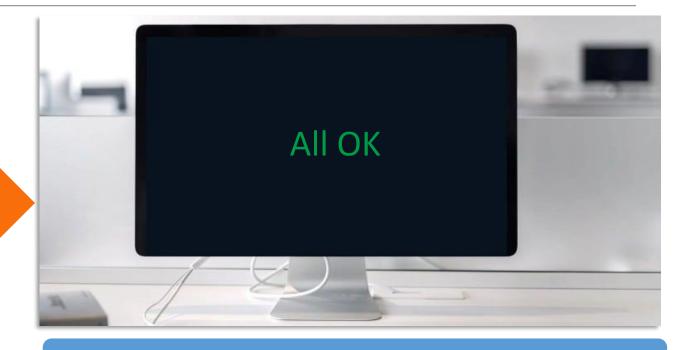
## To get to the next level



# Resulting in a new way of working



- No dedicated Control Room as system operates by itself
  - Exception Based events and notifications
- Change of traditional ways of working
  - E.g. offline maintenance planning and training



Office Engineers

APL Installation Manager (APLIM)

(Maintenance) Planner

**IT Support** 

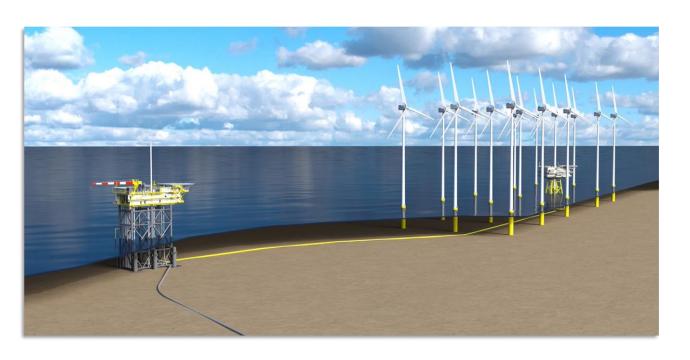
## Innovations to meet our requirements

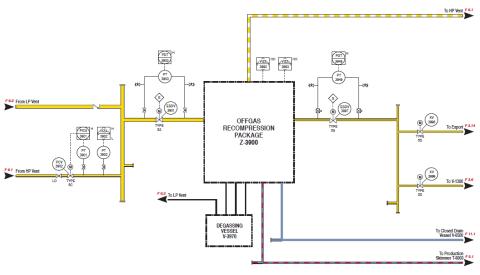
#### Environmental:

- Fully electricially driven platform and powered by a nearby windfarm
- Off gas compressor to recompress the gas and prevent venting
- Electrical wellheads and valves to increase efficiency and minimize chances of spills
- Only 2 visits per year
  - 75% CO2 reduction on boats and helicopters
  - Remote inspections and data verification schemes



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## Innovations to meet our requirements

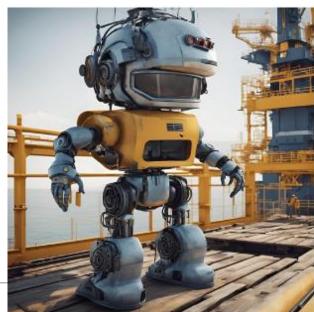
#### Environmental:

- Fully electricially driven platform and powered by a nearby windfarm
- Off gas compressor to recompress the gas and minimize emissions
- Electrical wellheads and valves to increase efficiency and minimize chances of spills
- Only 2 visits per year

#### Safety:

- Continues monitoring on Safety systems' proper operation.
  - By online C&E verification
  - By online Valve monitoring
- Autonomous CCTV monitoring on surroundings
- Gasdetection cameras with quantification of emissions
  - Future: Robots





Generated with Al

## Innovations to meet our requirements

#### Environmental:

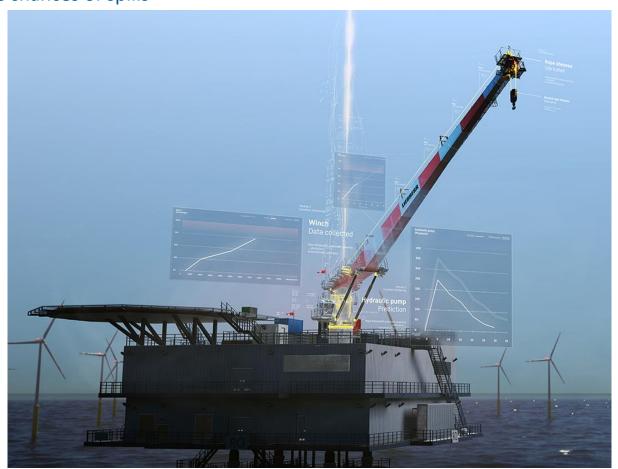
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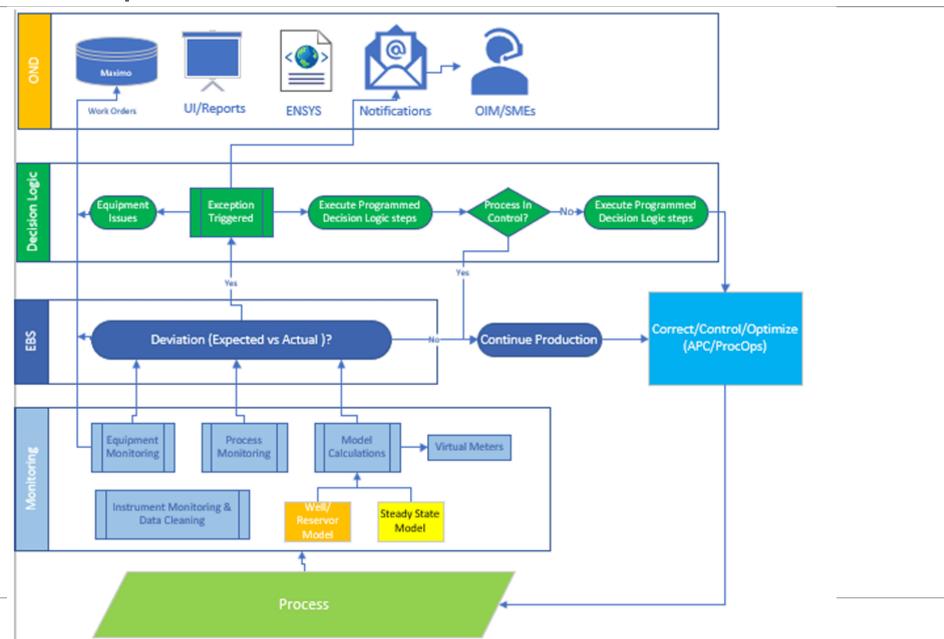
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- Autonomous CCTV monitoring on surroundings
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#### Operations:

- Remote maintenance, testing and inspection
- Autonomous system Autopilot
- Closed loop between equipment monitoring to process control.
- ETS to train the model



# **Autonomous model: Autopilot Overview**



## **Lessons Learned**

### People

- Aligning the teams
- Competencies
- Acceptance by the regulators and governing bodies
- Preparation and catching operator knowledge

#### Costs

Installing the right equipment

## Technology

- Connecting the different models and systems
- Data availability & quality
- Training the model

